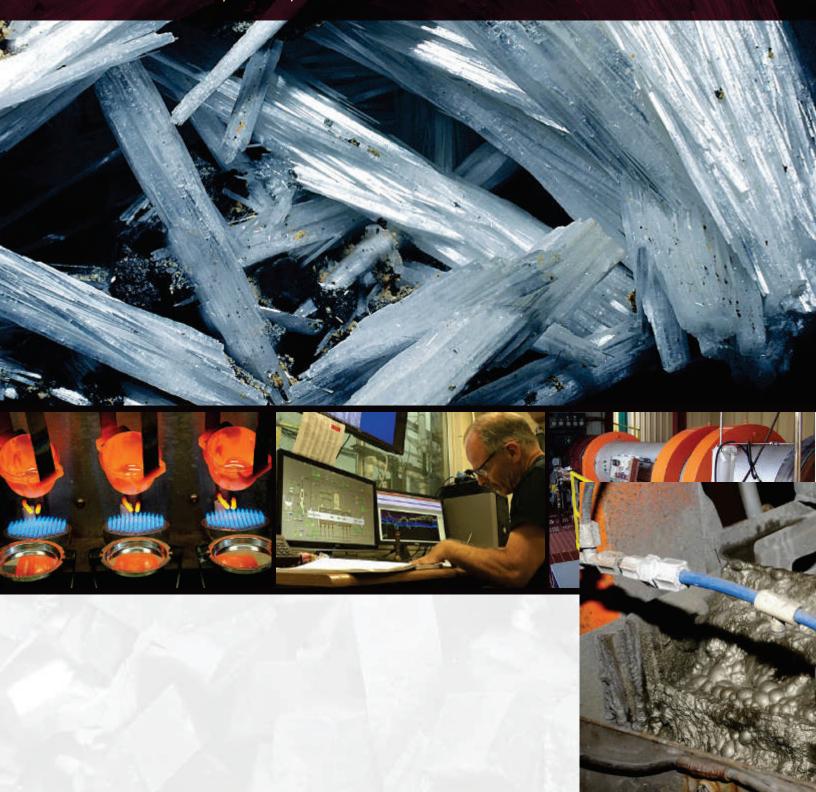


HAZEN RESEARCH, INC. / AN INDEPENDENT RESEARCH COMPANY



HAZEN

Hazen is an industrial research and development company, specializing in the mining, chemical, energy, and environmental industries worldwide since 1961.

Our core business is performing and interpreting experimental work to provide design criteria and other technical information for new and existing processes.

We solve complex problems that require input from experts across chemical, metallurgical, environmental, and engineering fields. Hazen's staff includes engineers, chemists, scientists, technicians, and craftsmen.

Our services are designed to support your project-specific needs from bench-scale experiments to continuous pilot plants. Hazen's facilities are located on one research campus, providing convenience and efficiency.





CLIENT SERVICES

RESEARCH, DEVELOPMENT, AND DEMONSTRATION

- Bench-Scale Experiments
- Pilot Plant Operations
- PEA, Prefeasibility, and Feasibility Support

ENGINEERING AND CONSULTING

- Flowsheet Development and Process Design
- Pilot Plant Design and Construction
- Preliminary CAPEX, OPEX, and Economic Assessment
- Commercial Plant and Process Evaluations
- Process Design

ANALYTICAL LABORATORIES

- Inorganic Analysis
- Radiochemistry
- Fuels Analysis
- Fire Assay
- Method Development

FABRICATION

- Machining and Welding
- Instrumentation and Controls
- Custom Equipment





CAPABILITIES

ANALYTICAL

ICP-OES • ICP-MS • XRF • Flame, Cold Vapor, and Hydride AA

- LECO Wet Chemistry Methods Ion Chromatography Fuels Analysis
- Screen Fire Assay

COMMINUTION

JK Drop Weight Test • Bond Work Indices • Abrasion Index • SMC

• SAG • Integrated Full Drop-Weight and SMC Test

SAMPLE PREPARATION

Crushing, Grinding, and Sizing • Blending, Splitting, and Compositing • Analytical Standards

MINERALOGY

Optical Microscopy • XRD • Microprobe • QEMSCAN • Laser Diffraction Size Analysis

PHYSICAL BENEFICIATION

Mechanical and Column Flotation • Magnetic, Electrostatic, Gravity, and Size Separation

THERMAL PROCESSING

Roasting • Calcining • Fluid-Bed Reactors • Rotary Kilns

• Induction Furnaces • Multiple-Hearth Furnace • DSC/TGA/DTA

HYDROMETALLURGY

Atmospheric and Pressure Leaching • Pressure Oxidation • Crystallization

- Precipitation Solvent Extraction Ion Exchange Electrochemistry
- Solid/Liquid Separation Rheometry/Viscometry

INSTRUMENTATION AND CONTROLS

P&ID Development • SCADA System Design and Implementation

• Control Strategy Documents • Control Panel Design and Fabrication

RESOURCE RECOVERY AND WASTE MINIMIZATION

Urban Mining • E-Scrap • Fly Ash

ENVIRONMENTAL STUDIES

Hazardous Waste Treatability and Research Development and Demonstration Studies • Thermal Desorption • Soil Washing

• Attrition Scrubbing • Soil and Waste Stabilization • Land Farming

ENERGY AND FUELS

Coal • Petrochemical • Biomass • Energy Storage • Energy from Waste

LICENSES AND CERTIFICATIONS

Radioactive Materials • Hazardous Waste Treatability • NELAC





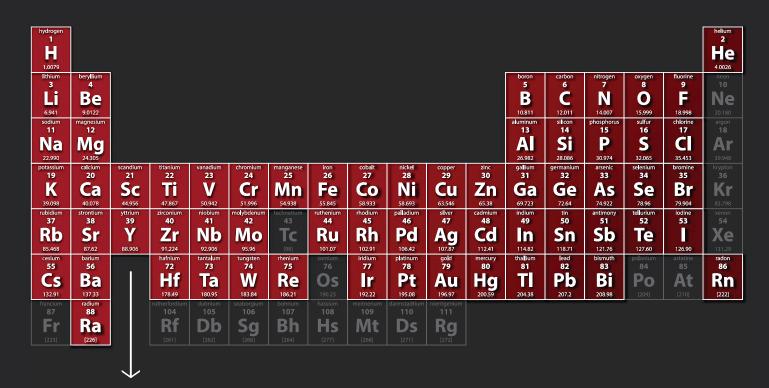




55 plus years

12,000 plus projects

80 elements and counting



lanthanum		praseodymium	neodymium	promethium	samarium	europium	gadolinium	terbium	dysprosium	holmium	erbium	thulium	ytterbium	lutetium
57	58	59	60	61	62	63	64	65	66	67	68	69	70	71
La	Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu
138.91	140.12	140.91	144.24	[145]	150.36	151.96	157.25	158.93	162.50	164.93	167.26	168.93	173.05	174.97
actinium	thorium	protactinium	uranium	neptunium	plutonium	americium	curium	berkelium	ca l ifornium	einsteinium	fermium	mende l evium	nobelium	lawrencium
89	90	91	92	93	94		96		98		100			
Ac	Th	Pa	U	Np	Pu	Am	Cm	Bk	Cf	Es	Fm	Md	No	Lr
[227]	232.04	231.04	238.03	[237]	[244]	[243]	[247]	[247]	[251]			[258]	[259]	[262]



4601 Indiana Street Golden, Colorado 80403 USA 303.279.4501 www.hazenresearch.com